

REV	DATE	DESCRIPTION	DATE	APPROVED
1	11-11-52	USE SHEET 2	11-11-52	W. J. HAYES

ITEM NO	DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO	WELDMENT OR NOTES	REV
4	ARM, CUTTING			WELDMENT	2
3	W. T. BEARING LOCKING		312-18	STEEL	1
2	SCREW AND WASHER		315 QM	STEEL	1
1	HOLDER			WELDMENT	2

NOTES

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8" - 5/16" HIGH FIGURES. THE FOLLOWING WITH THE NAME "ALLISON" SHALL BE THE TYPE NUMBER AND LAST CHANGE LETTER BY VENDOR NAME OR TRADEMARK.
2. BLACK OXIDE FINISH PER AMS 2485 ITEMS 1 AND 4.

REDUCED PRINT

When these drawings are furnished to the customer, they shall be stamped or marked with the name of the Allison Engine Company, the number of the drawing, and the name of the engineer or designer. The customer shall not be responsible for the accuracy of the drawing or the quality of the workmanship of the parts made therefrom.

EACH ITEM PURCHASED SEPARATELY MUST BE STAMPED OR MARKED WITH THE NAME "ALLISON" AND THE NAME OF THE ENGINEER OR DESIGNER. IF "ALLISON" IS NOT STAMPED OR MARKED, THE CUSTOMER SHALL NOT BE RESPONSIBLE FOR THE QUALITY OF THE WORKMANSHIP OF THE PARTS MADE THEREFROM.

USED ON ENGINE MODELS 250 SERIES

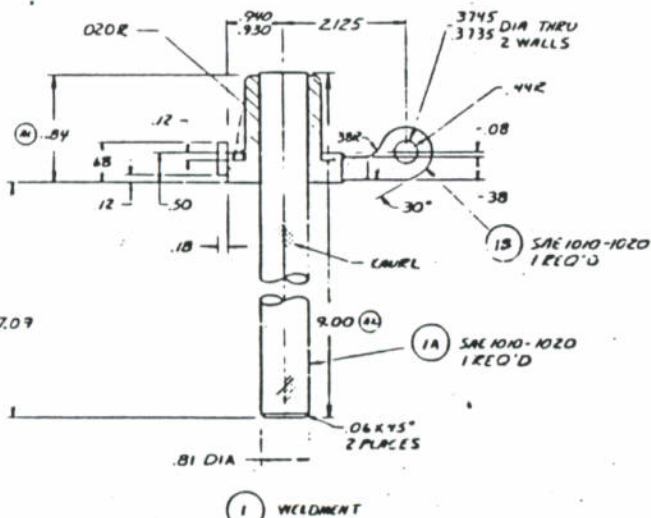
SYMBOL	DESCRIPTION
1	ALLISON
2	ENGINEER
3	DESIGNER
4	DATE
5	REVISION
6	WARRANTY
7	REPAIR
8	REWORK
9	REWORK
10	REWORK

BREAK SHARP EDGES 0.020 UOS

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MANUFACTURE PRACTICE	
SURFACE TEXTURE	
SCREW THREADS	
GENERAL SPECIFICATIONS	
SPEC. NUMBER	
CRIPPER-LOCKWASHK POWER TURBINE SHAFT	
SIZE	CODE IDENT
D 73342	6893364
SCALE	UNIT
FULL	INCHES

Technical drawing of a mechanical part, likely a valve or plug, showing dimensions and material specifications. The drawing includes a cross-section view with a central hole and a threaded section. Dimensions include 1.300, 1.070, 1.72 DIA, 2.03 DIA, .149, .148, .176, .144, and .418. Material specifications are SAE 1010-1020 1 REQ'D. Callouts 1D, 1C, and 1B are present.




These bank drawings are furnished in accord with the terms of the 224 Trade Agreement. The upstream credit of drawings can be maintained to the security of the passport and shall not be available to any third party without specific written consent of Banknote Shared Alliance Members of INC.

EACH ITEM PURCHASED SEPARATELY
MUST BE STAMPED OR ETCHED WITH
TOOL NUMBER AND DETAIL NUMBER
IF SUITABLE OR SUFFICIENT AREA
NOT AVAILABLE, ATTACH TAG.

[illegible]

BREAK SHARP EDGES .020 UOS

MILLER STATION SPECIFIED TBL. NO. 3 PLANE DISMOUNTS = 1" TBL. NO. 2 PLANE DISMOUNTS = 2" TBL. NO. 1 PLANE DISMOUNTS = 3" SEE ITEM #	APPROVALS DESIGNED BY: [Signature] CHECKED BY: [Signature] CIVIL ENGR. [Signature] METALLURGY [Signature] OTHER: [Signature] DATE: [Signature] FINAL [Signature] REVISIONS: [Signature]
S. BRUCE TRAIL NOTED APPROVED:	

GRINDING PRACTICE		DATE	
SURFACE TEXTURE		TIME	
SCREW THREADS		SPRINT	
MATERIAL SPECIFICATIONS		SPRINT	
 Garrett Steel Alliance An Equal Opportunity Employer Minorities and Women are encouraged to apply			
TITLE			
CRIMPER-LOCWASHER, POWER TURBINE SHAFT			
MODEL number		DATE	
SIZE	DATE	DATE	
Q	73242	6893360	
DATE		DATE	

6893366